



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3537-1
Job Sheet R193929



Part No: D3537-1

Job Qty: 10 pcs

Part Name: Wearpad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No: sandblast old Rev

Due Date: 4/30/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG D3537 REV.F IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 added automated welding DD
verf:JLM IPP REV:C 18.11.09 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Waterjet - Flow - 1	10 pcs	4/30/19	4/30/19	0.00	0.43	Waterjet - Flow	3 hrs 12 min	BFB 19-04-25
180	QC 5	10 pcs	4/30/19	4/30/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
210	Packaging 3-1 - Stock - B4B	10 pcs	4/30/19	4/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		

				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	10 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 105 - 1-Cut D3537-1 as per Dwg D3537 Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary Descriptions: 180 - (QC5- Inspect part completeness to step on W/O) 210 - (Identify as per dwg & Stock Location: _____) 220 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3537-1	Wearpad	10 pcs (1 ea)	105-Waterjet - Flow - 1	F88562	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
105-Waterjet - Flow - 1	D3537-1	10	92	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	4.250inches ± 0.010	4.260 4.240		
2	Wearpad	3.500inches ± 0.010	3.510 3.490		
3	Wearpad	1.970inches ± 0.030	2.000 1.940		
4	Wearpad	3.630inches ± 0.030	3.660 3.600		
5	Wearpad	2.420inches ± 0.010	2.430 2.410		
6	Wearpad	0.220inches ± 0.010	0.230 0.210		
7	Wearpad	0.375inches ± 0.010	0.385 0.365		
8	Wearpad	0.063inches ± 0.010	0.073 0.053		

DART
AEROSPACE

1270 Aberdeen Street
Haykesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S175169



Part: D3537-1

Job No: R193929

Serial No/Batch: S175169

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/25/19